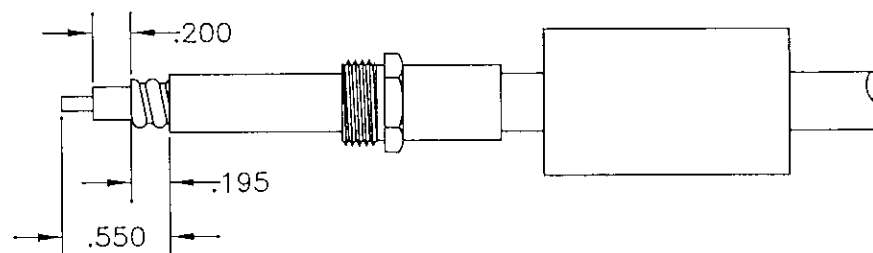
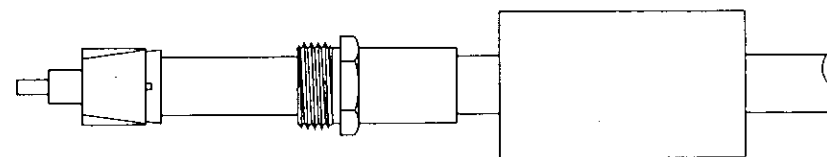


1. Place heat shrink and cable nut over outer jacket of cable. Trim outer jacket to expose copper corrugate DO NOT NICK CORRUGATE! Cut corrugate and dielectric to dimensions shown and tin center conductor.

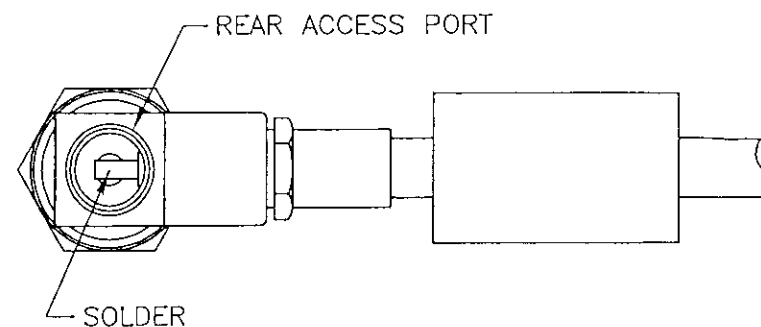


2. Screw clamp onto copper corrugate until clamp bottoms out against outer jacket, and slide bushing over clamp as shown.



3. Insert finish cable assembly into connector body and tighten cable nut. Torque to 50 - 60 in. - lbs. Place heat shrink over cable nut, slide onto connector body, and apply heat.

4. Solder center conductor to contact through the rear access port. Use minimum amount of solder for a good joint. Slide gasket onto end cap and position into the undercut between the thread and the shoulder of the hex flange. Place end cap in access port and tighten.



CABLE ASSEMBLY FOR  
7-30-77

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