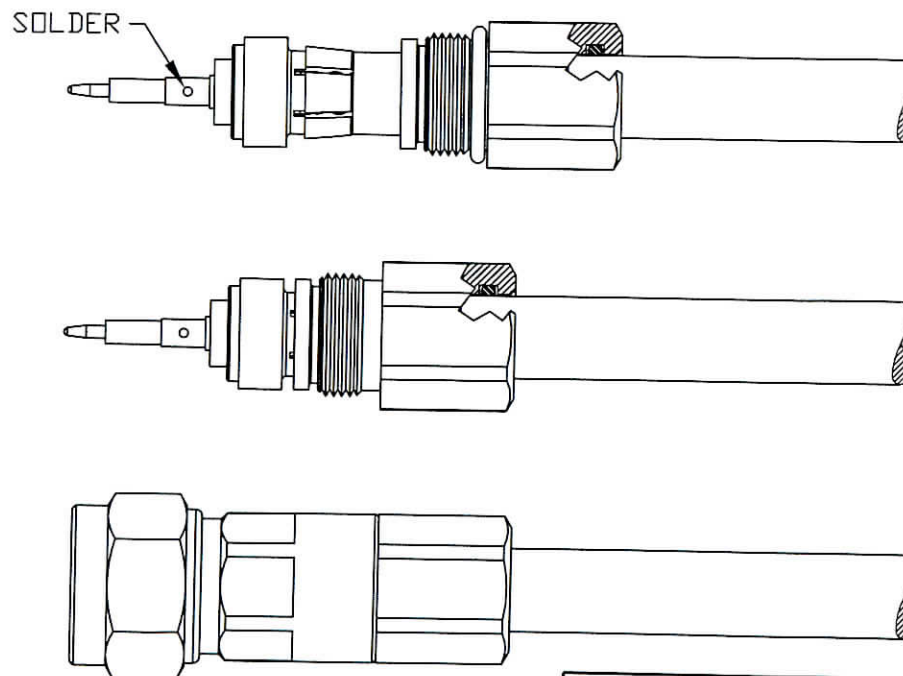


1. TRIM CABLE TO DIMENSIONS SHOWN AND CHAMFER THE CENTER CONDUCTOR WITH A SMALL FILE. POSITION AND SLIDE THE CABLE NUT ASSEMBLY ONTO THE CABLE'S OUTER JACKET. TIN AND WICK THE CENTER CONDUCTOR MAKING SURE THE SOLDER IS SMOOTH AND EVEN.
2. SLIDE CONTACT ASSEMBLY ONTO THE COPPER OUTER CONDUCTOR AS FAR AS POSSIBLE, AND THE CENTER CONDUCTOR IS VISIBLE THROUGH THE INSPECTION HOLE OF CONTACT. SOLDER THE ASSEMBLY THROUGH THE INSPECTION HOLE AS SHOWN.
3. SLIDE THE CABLE NUT ASSEMBLY FORWARD UP OVER THE CONTACT ASSEMBLY AS SHOWN.
4. INSERT THE FINISHED ASSEMBLY INTO THE CONNECTOR BODY AND TIGHTEN BY ROTATING CONNECTOR BODY ONLY, COMPLETELY TIGHTEN AND TORQUE TO 90in lbs.



ASSEMBLY
INSTRUCTIONS FOR
7-10-77 & 7-20-70

TED MANUFACTURING. CORP.	
11415 JOHNSON DRIVE SHAWNEE, KANSAS	
DWG. NO. 700231	REV. A