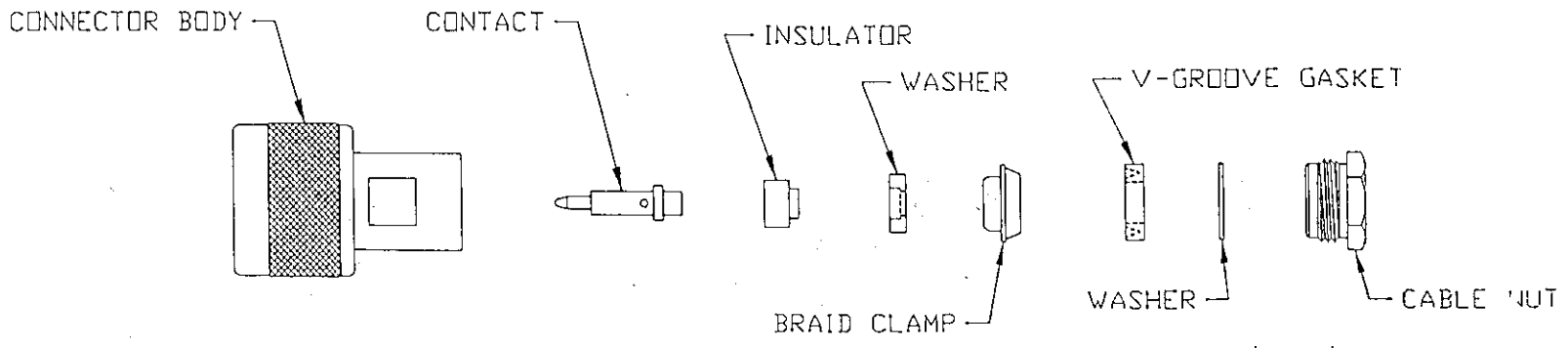
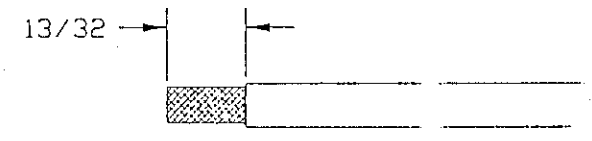


REVISIONS

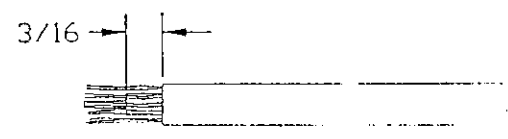
SYM.	DESCRIPTION	DATE	APPROVAL.
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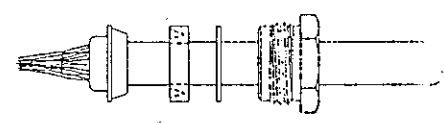
1. Trim outer jacket to dimension shown.



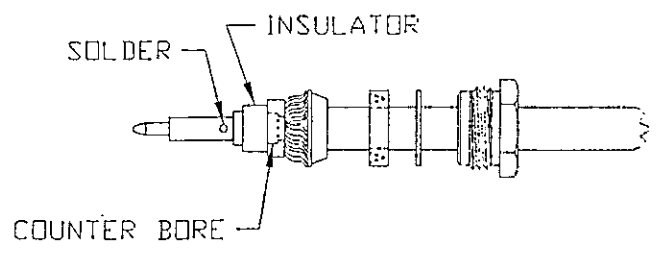
2. comb out braid and trim dielectric to dimension shown.



3. Taper braid over dielectric and slip cable nut, washer and v-groove gasket over cable. Position braid clamp with shoulder tight against outer jacket.



4. Fold braid back over clamp (trim off excess braid), slide washer over dielectric with counter bore position as shown. position insulator making sure small end is inserted into counter bore of washer. Slide contact onto center conductor with shoulder tight against insulator solder as shown.



5. Place cable hardware into connector body and tighten cable nut. torque to 45 to 50 in - lbs.

DR. WEISBACH	DATE 4-17-96
CK.	DATE
APPR.	DATE
APPR.	DATE

TITLE
 ASSEMBLY INSTRUCTIONS
 FOR 7-10-41

DWG. NO.
 700159

REV.